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CONTACT PROTECTION HOUSING, INJECTION PUMP, AND METHOD FOR
MOUNTING A CONTACT PROTECTION HOUSING WITH THE AID OF AN
ADAPTER

Prior Art

5 The invention relates to a contact protection housing for
at least one electrical terminal that is disposed in a housing
part which is mounted on a component and in which an opening
for introducing potting composition is made. The invention
also relates to an injection pump, having a contact protection
10 housing as described above. The invention also relates to a
method for mounting a contact protection housing, with an
adapter.

15 From German Patent Disclosure DE 197 03 686, a contact
protection housing is known which comprises two put-together
housing parts. There is a seal between the two housing parts.
The seal holds back potting composition that has not yet set
during filling. The seal must be positioned precisely when
the contact protection housing is put together. Furthermore,
the seal is vulnerable to wear.

20 It is an object of the invention to furnish a contact
protection housing which is formed of fewer individual parts
than conventional contact protection housings. The effort and
expense of assembly should also be reduced.

In a contact protection housing for at least one electrical terminal that is disposed in a housing part which is mounted on a component and in which an opening for introducing potting composition is made, this object is attained in that the housing part is formed by a thin-walled cap, whose edge rests constantly on the component by initial tension.

Advantages of the Invention

This offers the advantage that the seal required in conventional contact protection housings can be omitted.

A particular type of embodiment of the contact protection housing of the invention is characterized in that the cap takes the form of a cylinder, open on one face end, on whose jacket face a protrusion tapering to a sharp point is provided, the flanks of which protrusion are embodied as slightly concave. The concave embodiment brings about an elastic adaptation of the flanks of the cap to the component. As a result, production-dictated tolerances of the component can be compensated for. Venting the cavity during the potting takes place automatically via the remaining slight gaps between the line holder and the magnet valve.

In an injection pump, in particular a distributor injection pump, for motor vehicles, on which pump a magnet valve is secured with the aid of a hollow clamping screw, the

above-stated objected is attained by a contact protection housing of claim 2, whose protrusion protrudes past the circumference or inside diameter of the hollow clamping screw. As a result, in the mounted state, an undesired dismantling of the magnet valve is reliably prevented.

In the use of the cap of the invention, quality problems in the region of the gate have occurred at high fill nozzle temperatures. It is therefore a further object of the invention to disclose a fast mounting method in which even at high fill nozzle temperatures, damage to the potting composition is averted.

In a method for mounting a contact protection housing as described above on a component, in particular on an injection pump as described above, in which the potting composition is introduced with the aid of a nozzle, this object is attained in that while the potting composition is being introduced, there is an adapter disposed between the cap and the nozzle. The adapter part separates the nozzle from the cavity. The spacing, forced by the adapter part, between the cap and the nozzle prevents thermal destruction of the potting composition in the region of the fill opening in the cap.

An adapter for the use of the method described above is characterized in that the adapter has a through bore with a first portion, whose diameter is larger than the diameter of the opening in the cap for introducing the potting

depends, among other factors, on the temperature of the nozzle in the introduction process.

Further advantages, characteristics and details of the invention will become apparent from the ensuing description, in which one exemplary embodiment of the invention is described in detail in conjunction with the drawing. The characteristics recited in the claims and mentioned in the description can each be essential to the invention individually or in arbitrary combination.

Drawing

Shown in the drawing are:

Fig. 1, the view of a section through a contact protection housing of the invention, in the empty state;

Fig. 2, the contact protection housing of Fig. 1 in the filled state;

Fig. 3, the view of a section along the line III-III in Fig. 1; and

Fig. 4, an enlarged detail of the contact protection housing shown in Fig. 3.

Description of the Exemplary Embodiment

In Fig. 1, a magnet valve 1 is shown, which with the aid of a hollow clamping screw (not shown) is mounted on a distributor injection pump (also not shown). A line holder 2 is mounted on the magnet valve 1. The line holder 2 includes a fixation aid 3, which has a substantially triangular outer contour. The line holder 2 and the fixation aid 3 serve to receive electrical lines 4. The electrical lines 4 are disposed in the line holder 2 in such a way that they are positioned with the least possible spacing on the contact lugs 5 that originate at the magnet valve 1. The line holder 2 is secured to the magnet valve 1 with the aid of a screw 6.

The connection points of the magnet valve 1 are surrounded by a cap 7, in which an opening 8 is made. The opening 8 in the cap 7 serves to fill the hollow interior 9 of the cap 7, which is also known as a cavity, with a potting composition.

In Fig. 2, the cavity 9 is filled with potting composition. The introduction of the potting composition is done through a nozzle 10. Between the nozzle 10 and the cap 7 of the contact protection housing of the invention, there is an adapter 14. By means of the adapter 14, the cap 7 is thermally decoupled from the nozzle 10.

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The adapter 14 has a central through bore with first
portion 11, a second portion 12, and a third portion 13. The
third portion 13 has the form of a circular cylinder and is
disposed between the first portion 11 and the second portion
5 12. The connection can also be conical, with tapering in the
direction of the nozzle, and/or profiled. The third portion
13, upon injection of the potting composition, forms a gate
16, which is removed after assembly.

10 The second portion 12 is embodied conically and serves to
receive the tip of the nozzle 10. The first portion 11 of the
through bore in the adapter 14 is likewise embodied conically.
The two cones in the portions 11 and 12 of the adapter 14 both
taper toward the middle portion 13, which has the smallest
diameter of the three portions.

15 In the interior of the first portion 11, the potting
composition forms a button 15. The button 15 has an outside
diameter that is greater than inside diameter of the bore 8 in
the cap 7.

20 In Fig. 3, it can be seen that the cap 7 has a
cylindrical outer contour 20, on which a triangular protrusion
is formed whose flanks are identified by reference numerals 21
and 22. The tip of the protrusion is embodied in flattened
fashion.

While the potting composition is being introduced, the cap 7 is held down with the adapter 14. A visible bulge 15, also known as a button, is preserved in the gate region. The button creates a positive engagement, for the sake of axially fixing the cap 7, that reinforces the frictional engagement after the cap is pressed on. By the adhesion of the potting composition to the cap 7, the cap is additionally retained and vibration-damped. Further tasks of the potting composition are securing the fastening screw 6 of the line holder 2, insulating the contacts from one another and from ground, protecting the contacts against media, and filling up small voids and undercuts in order to prevent suction.

By means of the version according to the invention, not only the advantages of mounting the magnet valve 1 to the pump without a trailing cable, and the well-known high functional safety of trailing cable contacting in operation can be exploited. The construction according to the invention can be used in small component assemblies and in already-complete products. The requisite mounting steps can be integrated within a short-cycle line assembly process.

The clamping screw (not shown) of the magnet valve 1 is caught under the covering cap 7, since the covering cap 7 has radially larger dimensions than the magnet valve 1. It is impossible to remove the covering cap 7 without causing mechanical damage.